



HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.2165-.3543)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
5.5MM	.2165	1-1/4	5	6	.2075	RR60732	RR61008
7/32	.2188	1-1/4	5	6	.2075	RR60733	RR61009
#2	.2210	1-1/2	6	6	.2173	RR60734	RR61010
#1	.2280	1-1/2	6	6	.2173	RR60735	RR61011
A	.2340	1-1/2	6	6	.2265	RR60736	RR61012
15/64	.2344	1-1/2	6	6	.2265	RR60737	RR61013
6.0MM	.2362	1-1/2	6	6	.2265	RR60738	RR61014
B	.2380	1-1/2	6	6	.2329	RR60739	RR61015
C	.2420	1-1/2	6	6	.2329	RR60740	RR61016
D	.2460	1-1/2	6	6	.2329	RR60741	RR61017
O/U	.2490	1-1/2	6	6	.2405	RR60742	RR61018
1/4	.2500	1-1/2	6	6	.2405	RR60743	RR61019
O/U	.2510	1-1/2	6	6	.2405	RR60744	RR61020
6.5MM	.2559	1-1/2	6	6	.2405	RR60745	RR61021
F	.2570	1-1/2	6	6	.2485	RR60746	RR61022
G	.2610	1-1/2	6	6	.2485	RR60747	RR61023
17/64	.2656	1-1/2	6	6	.2485	RR60748	RR61024
H	.2660	1-1/2	6	6	.2485	RR60749	RR61025
I	.2720	1-1/2	6	6	.2485	RR60750	RR61026
7.0MM	.2756	1-1/2	6	6	.2485	RR60751	RR61027
J	.2770	1-1/2	6	6	.2485	RR60752	RR61028
K	.2810	1-1/2	6	6	.2485	RR60753	RR61029
9/32	.2812	1-1/2	6	6	.2485	RR60754	RR61030
L	.2900	1-1/2	6	6	.2792	RR60755	RR61031
M	.2950	1-1/2	6	6	.2792	RR60756	RR61032
7.5MM	.2953	1-1/2	6	6	.2792	RR60757	RR61033
19/64	.2969	1-1/2	6	6	.2792	RR60758	RR61034
N	.3020	1-1/2	6	6	.2792	RR60759	RR61035
O/U	.3115	1-1/2	6	6	.2792	RR60760	RR61036
5/16	.3125	1-1/2	6	6	.2792	RR60761	RR61037
O/U	.3135	1-1/2	6	6	.2792	RR60762	RR61038
8.0MM	.3150	1-1/2	6	6	.2792	RR60763	RR61039
O	.3160	1-1/2	6	6	.2792	RR60764	RR61040
P	.3230	1-1/2	6	6	.2792	RR60765	RR61041
21/64	.3281	1-1/2	6	6	.2792	RR60766	RR61042
Q	.3320	1-1/2	6	6	.2792	RR60767	RR61043
8.5MM	.3346	1-1/2	6	6	.2792	RR60768	RR61044
R	.3390	1-1/2	6	6	.2792	RR60769	RR61045
11/32	.3438	1-1/2	6	6	.2792	RR60770	RR61046
S	.3480	1-3/4	6	6	.3105	RR60771	RR61047
9.0MM	.3543	1-3/4	7	6	.3105	RR60772	RR61048



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
----------------------------------	--------------------------------------	--	--------------------------------------



Speeds, feeds & tech info pages 497-498.